Durethan® AKV30H3.0 000000

PA66-GF30 Envalior

Injection Molding, 30% Glass Reinforced, Heat Stabilized

ISO 1043 PA66-GF30

Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.4 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1 / *	%	ISO 294-4, 2577

Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	9500 / 6000	MPa	ISO 527
Stress at Break	185 / 115	MPa	ISO 527
Strain at Break	3.5 / 6.5	%	ISO 527
Impact Strength (Charpy), +23°C	75 / 90	kJ/m²	ISO 179/1eU
Impact Strength (Charpy), -30°C	60 / 60	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	10 / 15	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	10 / 10	kJ/m²	ISO 179/1eA
Puncture - maximum force, +23°C	1000 / 1100	N	ISO 6603-2
Puncture - maximum force, -30°C	800 / -	N	ISO 6603-2
Puncture energy, +23°C	2.5 / 4.2	J	ISO 6603-2
Puncture energy, -30°C	1.9 / -	J	ISO 6603-2

Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	262 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	240 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	250 / *	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	30 / *	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	90 / *	E-6/K	ISO 11359-1/-2
Burning Behav. at 1.5 mm Nom. Thickn.	HB / *	class	UL 94
Thickness tested	1.5 / *	mm	-

Electrical Properties	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	4.5 / 9	-	IEC 62631-2-1
Relative permittivity, 1MHz	4 / 4.5	-	IEC 62631-2-1
Dissipation Factor, 100Hz	250 / 1470	E-4	IEC 62631-2-1
Dissipation Factor, 1MHz	240 / 730	E-4	IEC 62631-2-1
Volume Resistivity	1E13 / 1E10	Ohm*m	IEC 62631-3-1
Surface Resistivity	* / 1E14	Ohm	IEC 62631-3-2
Electric Strength	40 / 39	kV/mm	IEC 60243-1
Comparative tracking index	525 / -	-	IEC 60112

Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Water Absorption	5.5 / *	%	Sim. to ISO 62
Humidity absorption	1.9 / *	%	Sim. to ISO 62
Density	1360 / -	kg/m³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	290	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 6	h	-
Processing humidity	≤0.12	%	-
Melt temperature	280 - 300	°C	-
Mold temperature	80 - 120	°C	-

Characteristics

Processing
Injection Molding

Additives
Release agent

Delivery form
Pellets

Special Characteristics
Heat aging stabilized

Injection Molding

PREPROCESSING
Residual moisture content: 0.03 - 0.12%
Drying temperature dry air dryer: 80 °C

Drying time dry air dryer 2 - 6 h

PROCESSING
Melt temperature (Tmin - Tmax): 280 - 300 °C

Mold temperature: 80 - 120 °C

Disclaimer